












A02 Fräswendepplatten und Schnittdaten

Milling inserts and parameters, Plaquettes de fraisage et paramètres, Inserti e parametri di taglio

			HT50 (code 22)	TA50 (code 2)	Ti20 (code 1)	HS20 (code 7)			
	JMA02-33- 12,7x12,7x5,0 M 	Order- No.	A02A-AG22		A02A-CG01				
	JMA02-35R12- 12,7x12,7x5,0 R1,2 M 	Order- No.	A02A-KH22		A02A-EJ01				
	JMA02-35SR12- 12,6x12,6x4,66 R1,2 H 	Order- No.	A02A-FK22						
	JMA02-34- 12,7x12,7x5,0 M S 	Order- No.		A02B-FD02					
	JMA02-233- 12,6x12,6x4,6 H U 	Order- No.		A02B-DC02		A02B-CB07			
			20	20	20	20			

V _c [m/min]	Stahl Steel Acier Acciaio	Rostfrei Stainless Acier inoxydable Inossidabile	Guss Cast iron Fonte Ghisa	NE-Metalle Non-ferrous metals Non ferreux Metalli non ferritici	Hochwarmfest Highly heat-resistant Superalliages Resistente al calore	Gehärtet Tempered Aciers traités Temprato
HT50	220 (160 - 300)	200 (100 - 300)	260 (200 - 300)			
TA50	220 (160 - 300)	200 (100 - 300)	260 (180 - 350)			
Ti20	250 (220 - 280)	200 (180 - 300)	260 (180-350)			
HS20				400 (300 - 600)		

Ersatzteile Spare parts, Pièces de rechange, Parti di ricambio

	SS 5,0-2 (M = 4,8-5,0 Nm)		T 20		Fett Grease, Graisse, Grasso
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